Work Order ID 56599

Tuesday, March 02, 2010 8:28:37 AM

Item ID: D3783-041 **Accept** **Setup** **Start**

Revision ID:

Item Name: Lateral Brace Assembly **Stop**

Start Date: 3/2/2010 **Start Qty:** 2.00 **Cust Item ID:**

Required Date: 3/16/2010 **Req'd Qty:** 2.00 **Customer:**

Reference:

Approvals: **Process Plan:** MF **Date:** 10-3-2 **Tooling:** **Date:** **Run** **Start**

QC: **Date:** **SPC (Y/N):** **Date:** **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
D3783	Rev A								
100	Pick Kit	0.00							
Packaging	**Memo**	0.00							
Packaging									
110		0.00							
Small Fab	Small Fab								
Small Fab	**Memo**	0.00							
	1-assemble as per dwg D3783								
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	**Memo**	0.00							
Quality Control									

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
124 Powdercoat Powder Coating	Grey Sandtex(Ref:4.3,5.6) per QSI005 4.3 M112588	0.00	10/03/04			X 2	Ø		
	Memo ***Mask inside D3765-1 clevis*** POWDER COAT: Start Time: 1:45pm Oven Temperature: 320°F Finish Time: 2:15pm	0.00							
127 QC Quality Control	QC3- Inspect Part Finish	0.00	BK 10-3-4			2			
	Memo	0.00							
130 Packaging Packaging	Identify as per dwg & Stock Location 249A	0.00				10-3-4	SL	2	
	Memo	0.00							

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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QC: **Date:** **SPC (Y/N):** **Date:**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							10/03/11
QC Quality Control	**Memo**	0.00							

MF
10-3-5

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Picklist Print

Tuesday, March 02, 2010 8:28:37 AM

Work Order ID: 56599

Parent Item: D3783-041

Parent Item Name: Lateral Brace Assembly

Start Date: 3/2/2010 **Required Date:** 3/16/2010

Start Qty: 2.00 **Required Qty:** 2.00

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
IPP Rev:B 08-06-17 rev.a as per dwg DD verified by:EC IPP RevC: add powder coat for ease of manufacturing DD 10.01.13 verified by:EC

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN5-13A		Purchased	No			110	Each	56.0000	4.0000		10/03/04	
Bolt												

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	56	
104936	3	
108167	8	
110363	14	
112492	10	
113237	21	4

AN960JD516		Purchased	No			110	Each	0.0000	8.0000		10/03/04
Washer											
D3765-1		Manufactured	No			110	Each	4.0000	4.0000		10/03/04
Clevis											

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	4	
42766	4	4

D3769-1		Manufactured	No			110	Each	0.0000	2.0000		10/03/04
Tube											

QS2617 MS1149D0563J M113524 (6x)

B56418 (2x)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

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Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21042L5		Purchased	No			110	Each	391.0000	4.0000			
Nut												

10/03/04

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
ST	390		
110382	10		
111636	1		
112314	16		
113523	163		
113537	200		4
Main Warehouse			
ST139	1		
112314	1		

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Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

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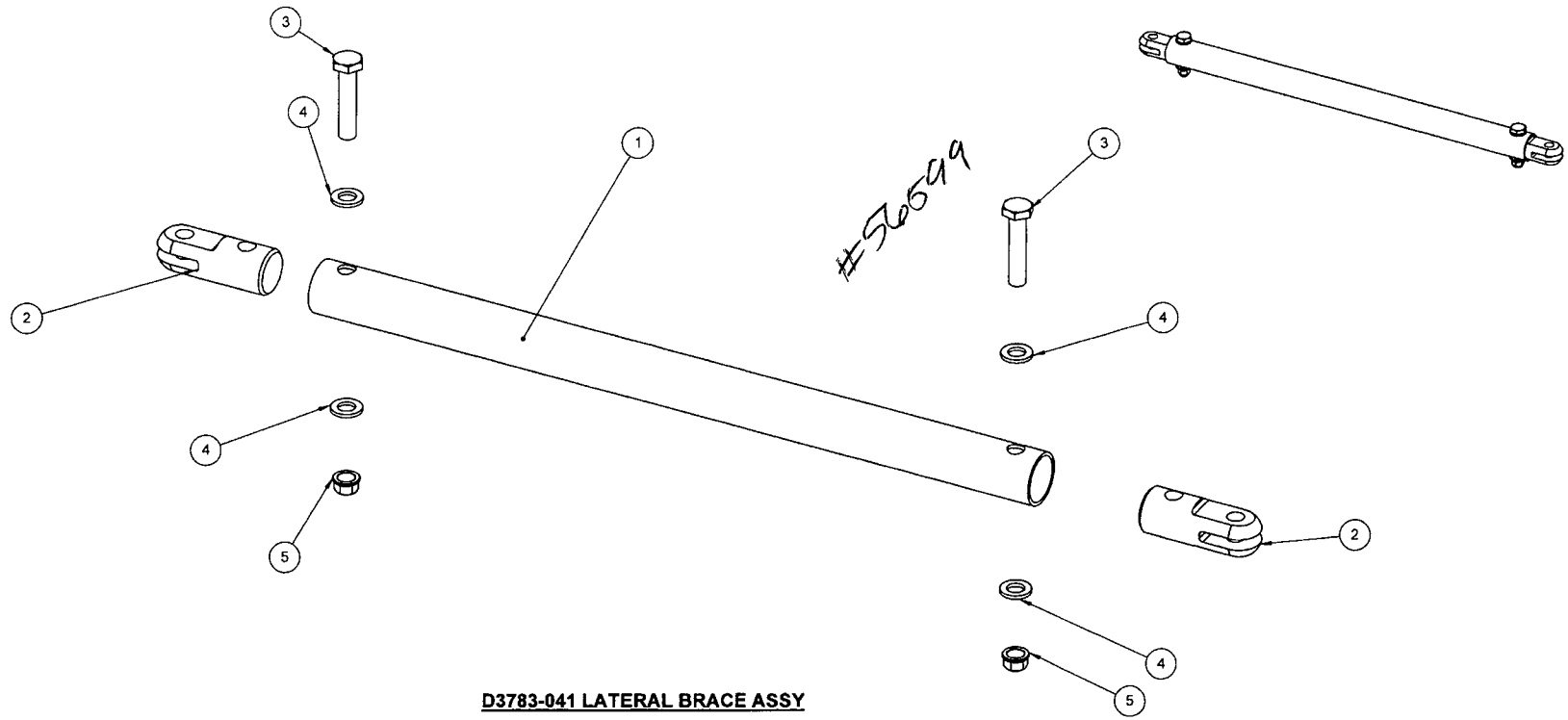

D3783-041 LATERAL BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3769-1	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

RELEASED
08 06 IL/MH

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.52 lbs

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	HS	08.06.04

DESIGN	HS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	HS	
CHECKED		DRAWING NO. D3783 — REV. A — SHEET 1 OF 3
MFG. APPR.		
APPROVED		TITLE: BRACE ASSEMBLY — SCALE: NTS
DE APPR.		
DATE	08.06.04	

Dart Aerospace Ltd

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